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D2814

Job Sheet 185670



Part No: D2814

Job Qty: 2 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP C 02.06.18 Added finishing level (Ref. ECN 435) KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/9/18	0.00	0.00	Start Up Small Fab-4		SMB
100	Brake NC	2 pcs		11/9/18	0.00	1.06	Brake NC 2		SMB
110	QC	2 pcs		11/9/18	0.00	0.00	QC5		38
120	Powdercoat	2 pcs		11/9/18	0.00	0.06	Powdercoat2		BL 18/11/15
130	QC	2 pcs		11/9/18	0.00	0.00	QC3		38
140	Packaging	2 pcs		11/9/18	0.00	0.00	Packaging3-1		NOV 15 2018
150	QC21-SA	2 Ea		11/9/18	0.00	0.00	QC21		NOV 15 2018

Part Op 100 - 1-Length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 2-Deburr

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - START TIME: 10:45 OVEN TEMPERATURE: 400° FINISH TIME: 11:15

130 - QC3- Inspect Part Finish

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	4 ft (2 ea) 0.6FT	90-Start up Operation	5084603

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	4	230	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ ly ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	S Jet ☐ or. ☐ ng ☐ er ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
Date : _____ Step _____	1210 Aerotech Street Markham, ON R6A 1K7 CANADA TEL : 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S124485 Part: D2814 Job No: 185670 Serial No/ Batch: S124485 Revisio: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/14/18	
Description Work Order		

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	☐	Pressure/Forced	☐
Design	☐	Operator	☐	Bending	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐	OTHER :	